# FULL DEPTH PRECAST PRESTRESSED CONCRETE PAVEMENT SYSTEM

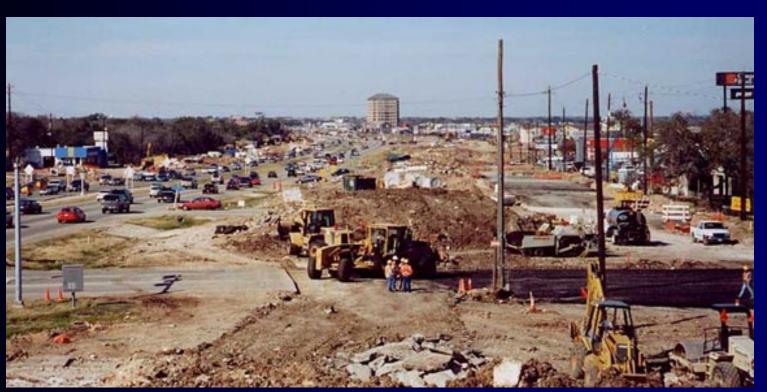
KEN FLECK
SUMIDEN WIRE PRODUCTS
R. JON GRAFTON
POMEROY CORPORATION

#### Background

- Focus on full-depth, large scale pavement construction for new pavements or removal and replacement of existing deteriorated pavements.
- Overnight or weekend construction time frame
- Extended design life compared to conventional PCC pavements

#### Background

- Benefits
  - Expedited construction Reduced User Costs



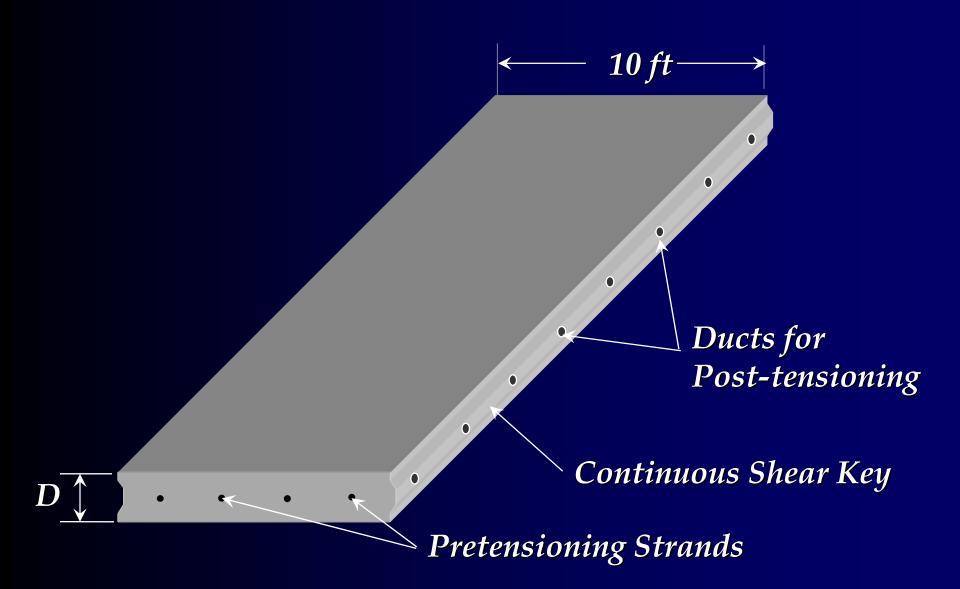
#### Background

- Benefits
  - Expedited construction 介 Reduced User Costs
  - Reduced pavement thickness (prestressed pavement)
  - Controlled concrete fabrication conditions ↑
     Improved performance

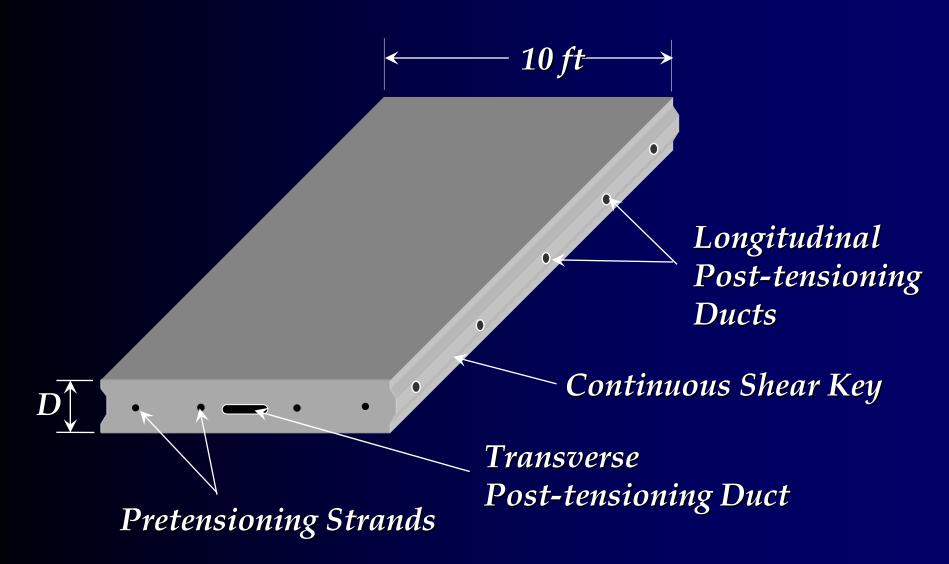
#### **Proposed Concept**

- Surface preparation
  - 2" ACP layer as leveling course, plane/grind if necessary
  - Place single layer of polyethylene as friction reducing membrane
- Joints
  - Epoxy similar to segmental bridge construction

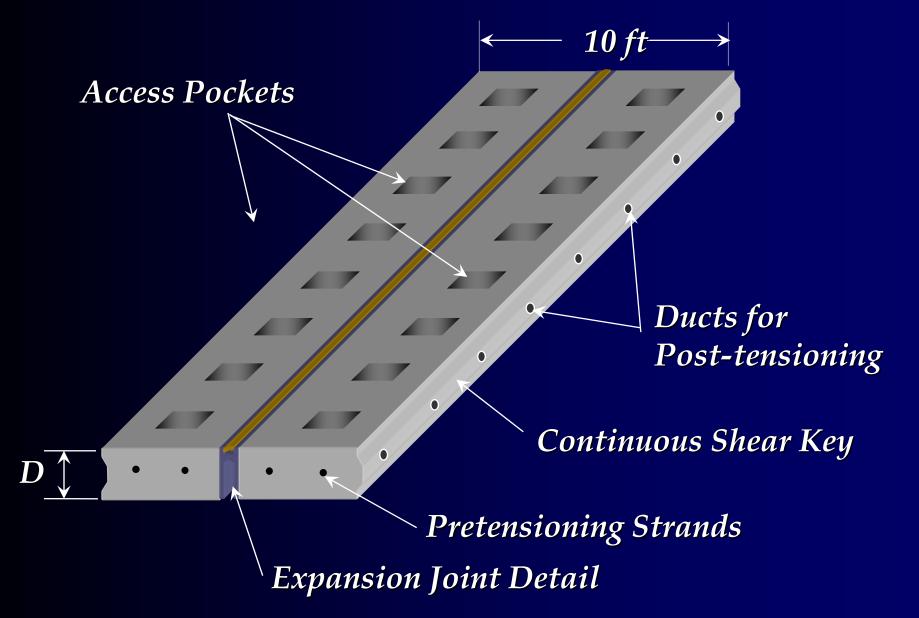
#### **Base Panel**



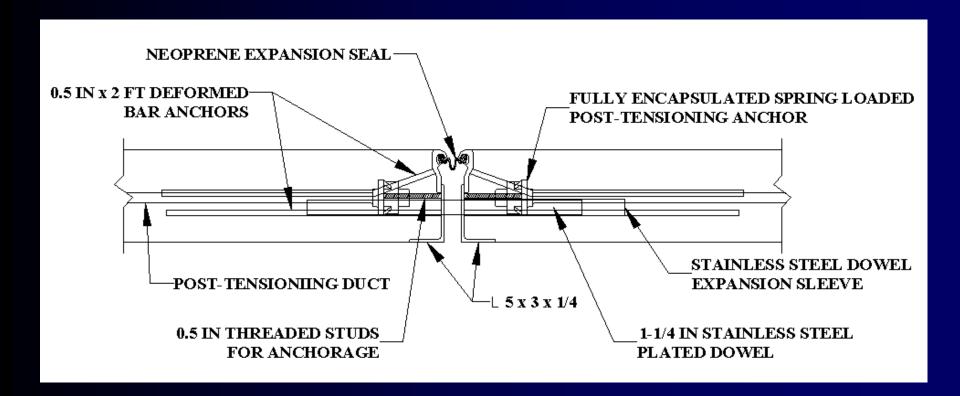
# Base Panel: "Partial Width" Panels



#### **Expansion Joint Panel**

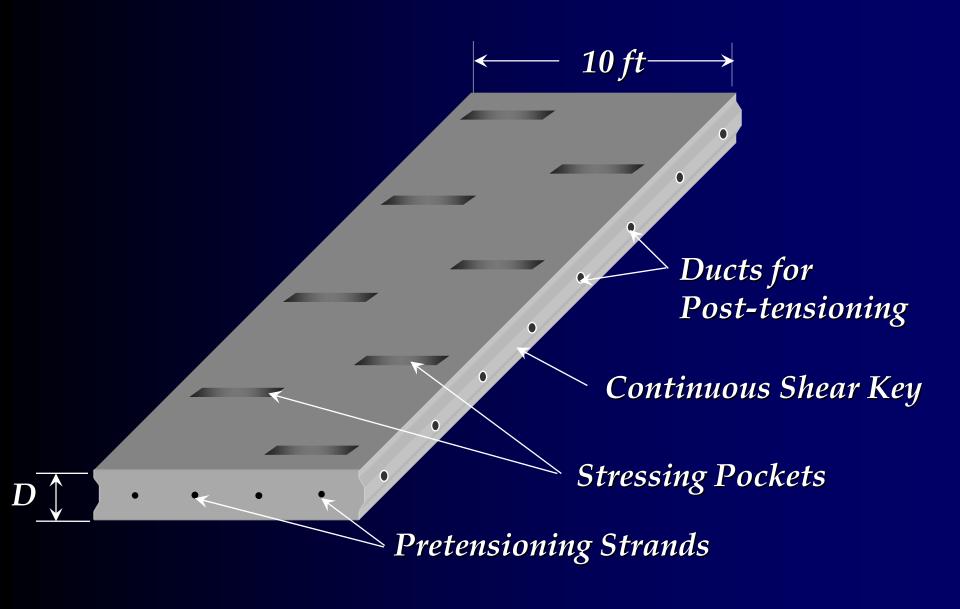


### Expansion Joint Detail Joint Panel

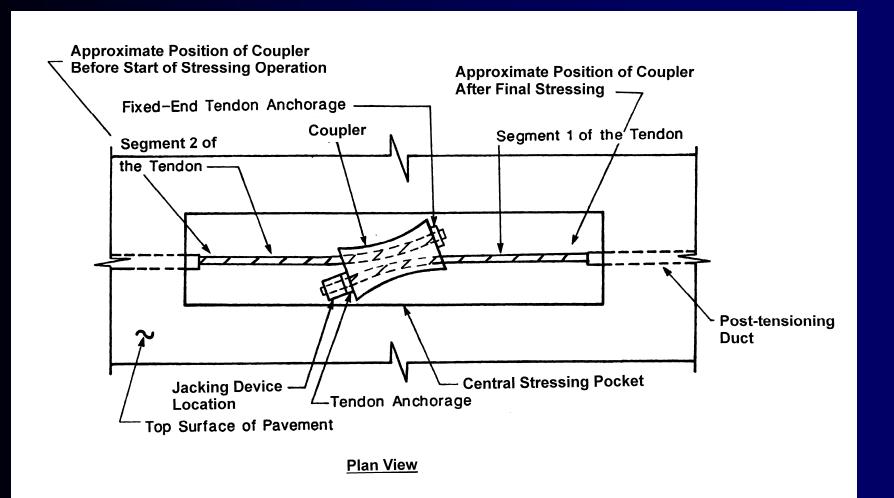




#### Central Stressing Panel



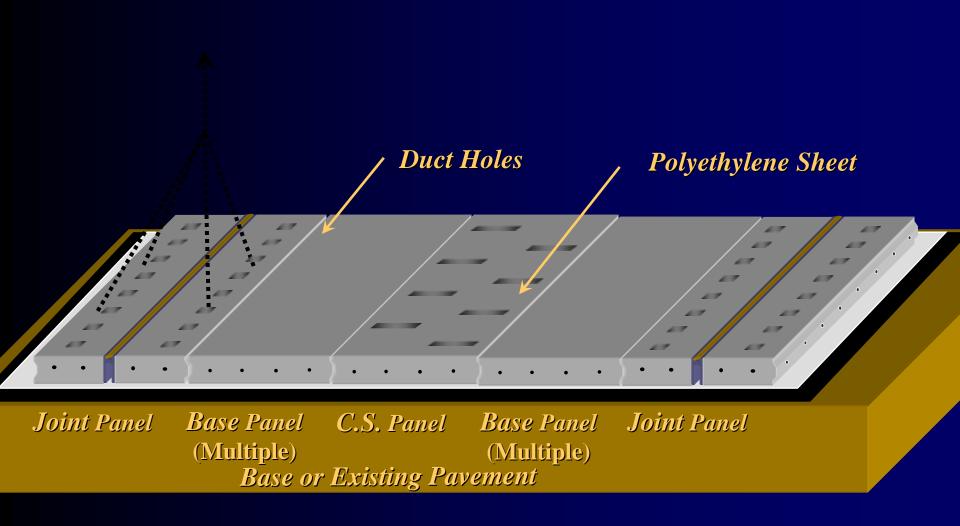
# Central Stressing Coupler/Stressing Device in Stressing Pockets



# Central Stressing Circumferential Tank Anchors



#### Panel Assembly

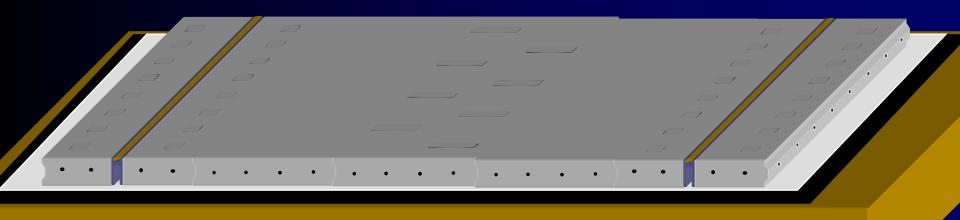


#### Panel Assembly

Post-tensioning

Post-tensioning

#### Panel Assembly





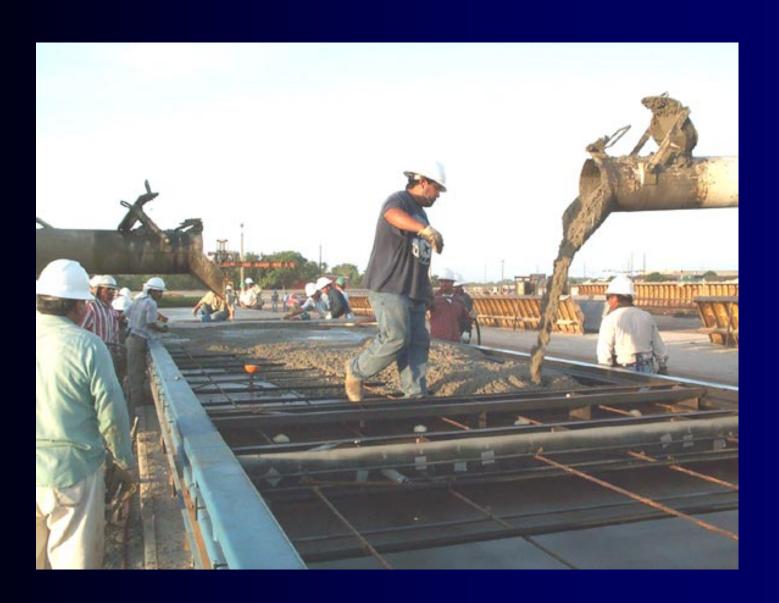


































#### AC Leveling Course



#### AC Leveling Course



# Polyethylene Sheet













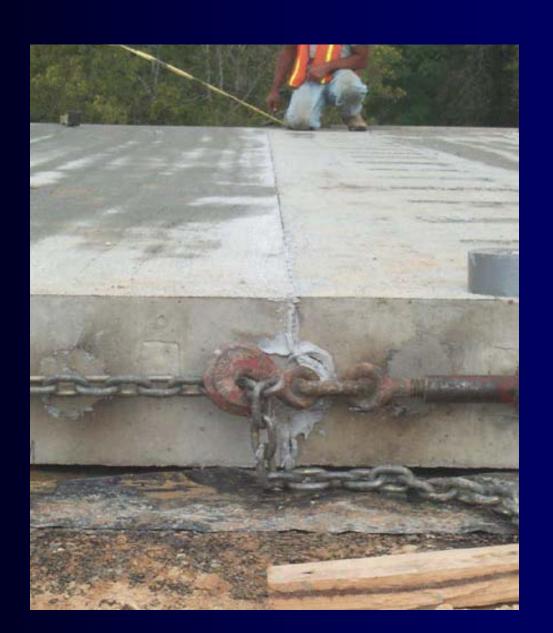


















#### Partial Width Slabs



# Approach Slab Joint









#### Slab Anchor



#### Slab Anchor







# **Expansion Joint After Stressing**



#### Finished P/T Pocket



# Finished Central Stressing Panel



#### Finished Expansion Panel



# POMEROY CORPORATION and SUMIDEN WIRE PRODUCTS

With Special Thanks to Mr. Dave Merritt (CTS)